

## Recommended Paint Practices for Primed Trim

## **Technical Guide**

The recommendations below are provided below for painting EasyTrim Reveals® primed trim after delivery, or by a third-party:

- 1. EasyTrim Reveals<sup>®</sup> recommends that the paint used for painting EasyTrim<sup>®</sup> primed trims is a high-quality exterior finish acrylic latex paint.
- 2. Painting should only be completed at a minimum temperature of 50° F (10° C) to a maximum temperature 85° F (30° C). Excessive hot or cold temperatures will affect the adhesion between the primer and paint.
- 3. Painting in direct sunlight should be avoided as the surface of the aluminum trims will be higher than ambient air temperature.
- 4. All primed trims must be clean of any contaminants and debris prior to painting.
- 5. Optimal curing occurs when the relative humidity is around 40 per cent. While dry to the touch, latex paints may take up to 30 days to fully cure under normal drying conditions.
- 6. Improperly cured surfaces have a higher probability of cracking, peeling, and/or chipping.
- 7. All new paints should be tested for adhesion on sample pieces prior to installation/painting.

Clear and black anodized trims should never be painted as paint will not adhere.

EasyTrim Reveals<sup>®</sup> does not provide any warranty to the finish of a primed trim that is painted after delivery or by a third-party.

For any additional inquiries regarding the painting of primed EasyTrim Reveals<sup>®</sup> trim, please contact us directly at **+1 877 973 8746** or by e-mail at **info@engagebp.com**.



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